

# Adhesives - Rockwool Glue Systems

Typical Formula	6001-r141b	6001-WB
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## Property

Viscosity at 25°C cPs	800 ± 50	800 ± 50
Water Content(%)	2.55 ± 0.1	2.55 ± 0.1

## Machine Mix Reactivity

Component Temperature,°C	21 ± 1	21 ± 1
Blended Polyol: ISO Ratio	100 :130	100 :100
Cream Time, Sec	15 ± 2	35 ± 5
Gel Time, Sec	60 ± 5	120 ± 20
Free Rise Density, kg/m <sup>3</sup>	43 ± 3	100 ± 20

## Typical Physical Properties (Mold temperature at 45°C)

Core Density ( kg/m <sup>3</sup> )	60 ± 2	60 ± 2
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